Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Astro Machine Works Inc
Job Number	FC-25-22033
Part Name	Arrow Parts

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-27-316	3/16" Steel Springs for 27" Drive Unit	17	
#24	Rubber Isolation Feet for Base Drive	4	
Hopper Drive Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	1	
Outfeed Conveyor	**SN: 413995**		
U1-02-036	Replacement Belt for 2 X 36 Conveyor, White Urethane	1	
30-7402A	2" Idler Pulley Assembly	1	
40-4003-RA-SM5M	2" Drive Pulley Assembly	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G15AS	15:1 Gearhead for Motor	1	

CC025KHBLF	Oriental Motor 2.5M Cable for Motor to Driver	1
Return Conveyor	**SN: 413996**	
P2-04-018	Replacement Belt for 4 x 18 Conveyor, P2 Style, Gray, Diamond Embossed PVC	1
30-7304A	4" Idler Pulley Assembly	1
40-4001-RA-SM5M	4" Drive Pulley Assembly	1
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV-4G15AS	15:1 Gearhead for Motor	1
CC030KHBLF	Oriental Motor 3M Cable for Motor to Driver	1
Control Components		
1469480000	Weidmueller 24V Power Supply	1
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	2
BLE2D60-A	Oriental Motor, Driver for Outfeed and Return Conveyor	2
EX9IL2N3	Noark Electric Green Pilot Light	1
SS3EV493-IP65	Baco 16A Main Disconnect	1
B1N1C3	Noark Electric 3A Circuit Breaker	2
B1E1C5	Noark Electric 5A Miniature Circuit Breaker	1
EX9RCA62D	Noark Electric 24VDC Safety Conactor Relay	1
8921030000	Weidmuller Relay, 24VDC 4CO	1
1122750000	Weidmuller Relay, 12VDC 1CO	1
1122770000	Weidmuller Relay, 24VDC 1CO	
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
LR-X100C	Keyence Laser for High Level Trackswitch	1

OP88715	Keyence M8 Cordset for LR-X	1
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-06B	6 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	6
Other		
M100-34-6	Machine Leveling Feet	4